



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-041
Job Sheet 172372



Part No: D4150-041

Job Qty: 3 ea

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	3 pcs	2/28/18	2/28/18	0.00	0.09	Small Fab-6		
110	QC	3 pcs	2/28/18	2/28/18	0.00	0.00	QC5		
120	Packaging	3 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2		
130	QC21-SA	3 Ea	2/28/18	2/28/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	6 Ea (2 ea)	90-Start up Operation	
D4150-1	Arm	3 Ea (1 ea)	90-Start up Operation	
D4150-3	Arm Plate	6 Ea (2 ea)	90-Start up Operation	
MS21043-3	Nut	6 Ea (2 ea)	90-Start up Operation	
NAS1149C0332R	Washer	12 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	6	0	0
	D4150-1	3	3	0
	D4150-3	6	14	0
	MS21043-3	6	1,190	0
	NAS1149C0332R	12	1,955	0

Part Specifications

Specifications cc



Container No: S044431



Part: D4150-041

Job No: 172372

Serial No/Batch: S044431

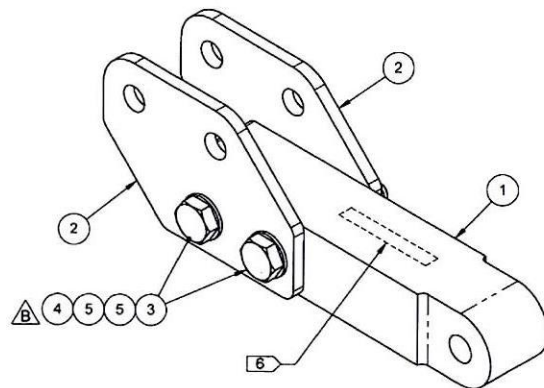
Revision: D4150

Inspector:

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/22/18

948



D4150-041 ATTACHMENT ARM ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4150-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.82 lbs

ITEM	QTY .041	P/N	DESCRIPTION
	X	D4150-041	ATTACHMENT ARM ASSY
1	1	D4150-1	ARM
2	2	D4150-3	ARM PLATE
3	1	AN3C13A	BOLT
4	1	MS21043-3	NUT
5	2	NAS1149C0332R	WASHER

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WORK ORDER

NO. 172372 MJS

RELEASED
2010-07-16

B	REPLACED QTY(3) MS20615-4M20 WITH QTY(2) EACH AN3C13A, MS21043-3 AND QTY(4) NAS1149C0332R WASHER (ZN D3-1), Ø0.191 2 PL REPLACES Ø0.129 3 PL (ZN C5-2, C7-2, B4-3 & B5-3). REASON: SEE TR-D350-607-2 REV. B	MB	10.07.08
A	NEW ISSUE	MB	10.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.07.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4150** REV. B
SHEET 1 OF 3

TITLE **ATTACHMENT ARM ASSY** SCALE **NTS**

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Dart Aerospace Ltd.
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Master Unit 000968

Tel (613) 632-5200

Containers on Master Unit 000968				
Serial No	Part No	Customer Part No	Status	Quantity
S034509	D4150-1		Allocated	3
S043135	D4150-3		Allocated	6
S043141	MS21043-3	MS21043-3	Allocated	6
S043137	NAS1149C0332R		Allocated	12

AN3C13A 5044430